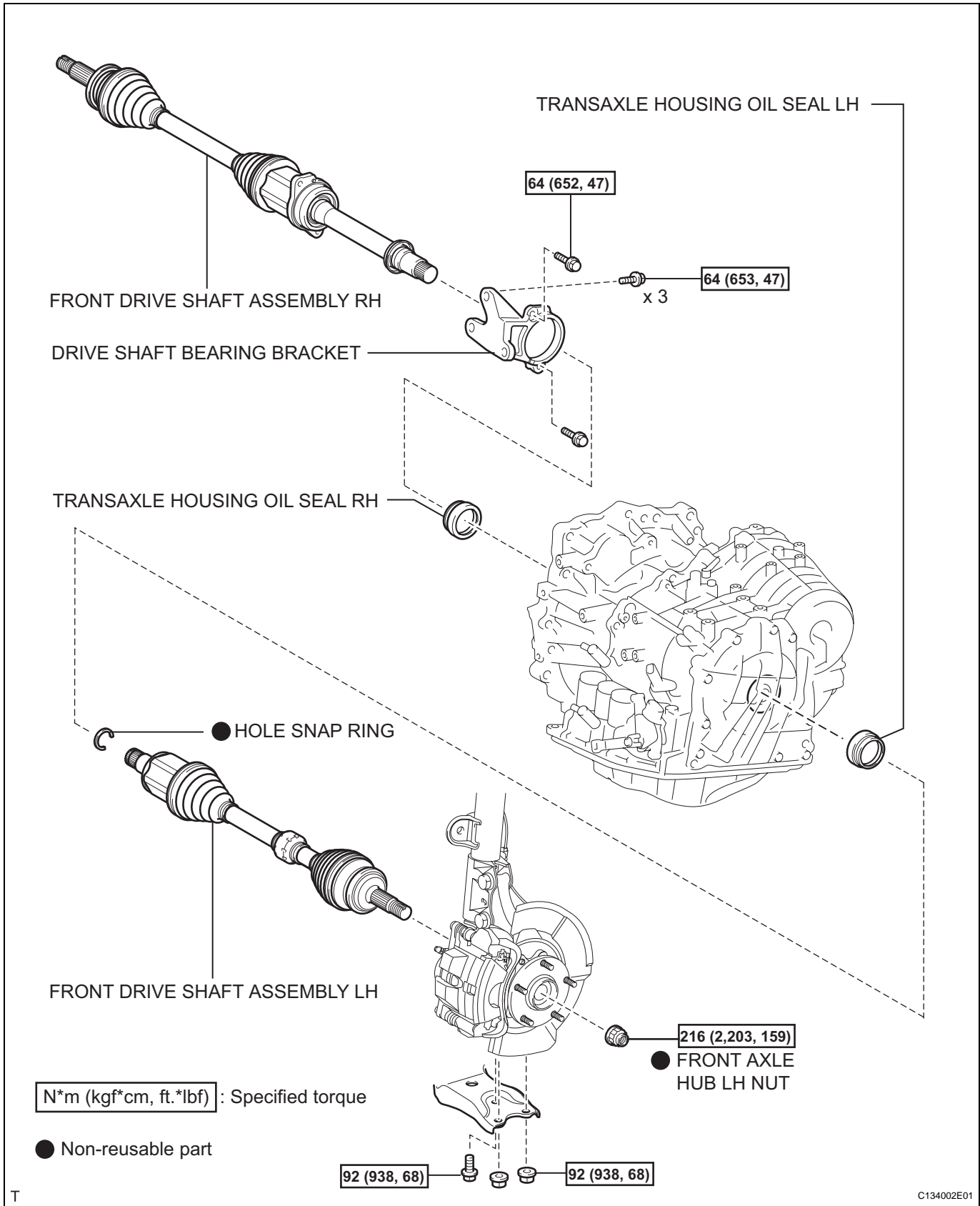


DIFFERENTIAL OIL SEAL

COMPONENTS



REPLACEMENT

1. DRAIN AUTOMATIC TRANSAXLE FLUID

- Remove the drain plug, gasket and drain the ATF.
- Install a new gasket and drain plug.

Torque: 47 N*m (479 kgf*cm, 35 ft.*lbf)

2. REMOVE FRONT DRIVE SHAFT ASSEMBLY

- Remove the drive shaft (see page [DS-8](#)).

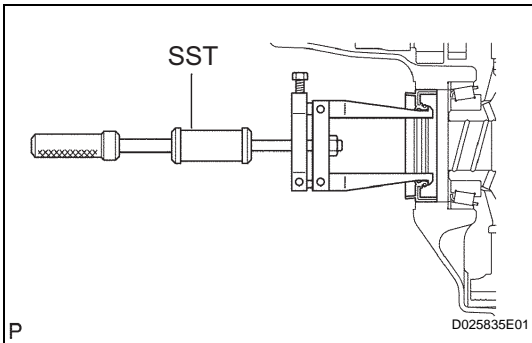
3. REMOVE DRIVE SHAFT BEARING BRACKET

- Remove the 3 bolts and bracket.

4. REMOVE TRANSAXLE HOUSING OIL SEAL LH AND RH

- Using SST, tap out the oil seal LH.

SST 09308-00010

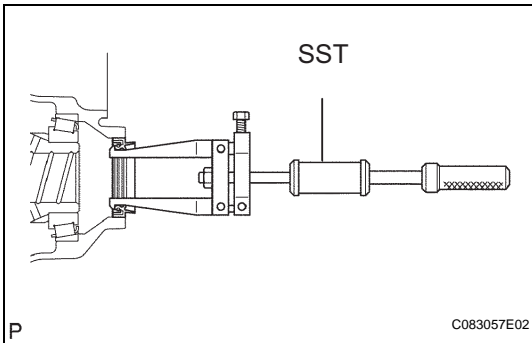


- Using SST, tap out the oil seal RH.

SST 09308-00010

5. INSTALL TRANSAXLE HOUSING OIL SEAL LH AND RH

- Coat the lip of a new oil seal LH with MP grease.



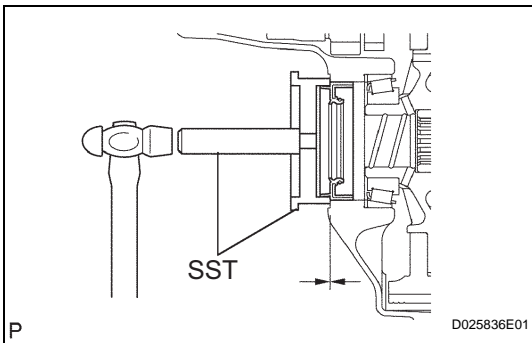
- Using SST and a hammer, tap in the oil seal LH.

SST 09223-15020, 09950-70010 (09951-07150)

Standard depth:

0 +0.5 mm (0 +0.020 in.)

- Coat the lip of a new oil seal RH with MP grease.



- Using SST and a hammer, tap in the oil seal RH.

SST 09316-60011 (09316-00011)

Standard depth:

0 +0.5 mm (0 +0.020 in.)

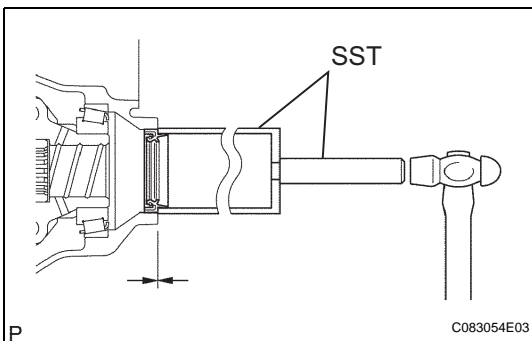
6. INSTALL DRIVE SHAFT BEARING BRACKET

- Install the bracket with the 3 bolts.

Torque: 64 N*m (653 kgf*cm, 47 ft.*lbf)

7. INSTALL FRONT DRIVE SHAFT ASSEMBLY

- Install the front drive shaft (see page [DS-33](#)).



8. ADD AUTOMATIC TRANSAXLE FLUID**Fluid type:****Toyota Genuine ATF WS****9. INSPECT TRANSAXLE FLUID LEVEL**(a) Inspect the transaxle fluid level (see page [AX-126](#)).